Metso

Modular plant solutions

Nordplant[™]

The fastway to full production





The fast and easy way to build a complete plant

Metso Nordplant[™] solutions for aggregates crushing and screening are built using pre-designed modules, which allow quick delivery and easy assembly to get your plant up and running in the time you want. Whether you are building a complete, totally new plant or upgrading your existing plant, Nordplant[™] solutions provide high efficiency and industrial performance for quick return on investment.



Quality

Each solution is carefully selected to meet your needs for production, reliability, and aggregates quality.

Safety

Metso ensures that safety and maintenance follow best practices and the plant complies with local regulations and standards.

Reliability

Every Nordplant[™] solution is based on proven, worldclass Metso equipment and technology.



30 - 400 faster delivery and commissioning

Everything you need

With Metso, you get everything you need from one supplier. The standard, pre-engineered components make installation simple, fast and easy.

We offer 13 standard plant variations and layouts to select from to meet your needs. Each Nordplant™ delivery includes equipment, machines and conveyors; all steel works, electrical cabinets and accessories; and services including planning, shipping, installation and commissioning supervision. The delivery may include optional spares and service availability.

The right configuration for your project

Nordplant[™] solutions are always specified together with the customer to ensure they meet their needs. A selection of modules and layouts is available for primary, secondary, tertiary and quaternary crushing and screening. Designed for versatility, the Nordplant[™] modular range is scalable to fit your present and future production needs.

Cost-effective performance

Nordplant[™] solutions are competitively priced and have lower project costs because less engineering and planning is required. You also save over the lifecycle of the plant thanks to the reliability of Metso crushers and screens, and the durable and well-designed steel structures.

Warranty

Every Nordplant™ solution has a full Metso warranty.

Complete plants — The options you need

Complete NordplantTM solutions are a good option when you need a plant for aggregates production on greenfield sites.

Metso offers thirteen pre-designed and ready-to-run Nordplant complete solutions with capacities up to 400 tph for quick production start-up.

Whether you are looking for two or three crushing stages plant, there's a Nordplant[™] configuration for your needs. These complete solutions give you optimized process performance and controlled budget and quick delivery time for the best return on your investment.

Every Nordplant[™] solution has a full Metso warranty.



Quality

High quality aggregates shape possible through selective circuits and tertiary shaper.

Process flexibility

On-site setup for immediate production and adaptation to your quickly evolving market.

Easy maintenance

Available space between the machines for great accessibility and easier maintenance.

Centralized control

Electrical and automation package included with centralized plant control.

Metso quality

By choosing Metso you get reliable, field- proven technology.

Our equipment is famous for its long lifecycle so you can be sure that your investment will retain its value. We have more than 150 years of expertise and leadership in crushing and screening, and with a service network that reaches around the world, you can rely on us for expert services, dedicated support and high-quality wears and spares.

Select your complete Nordplant[™] solution

To get started with your Nordplant solution, answer the questions on the left and choose your solution.



Nordplant 10.1 Complete Plant with intermediate stockpile

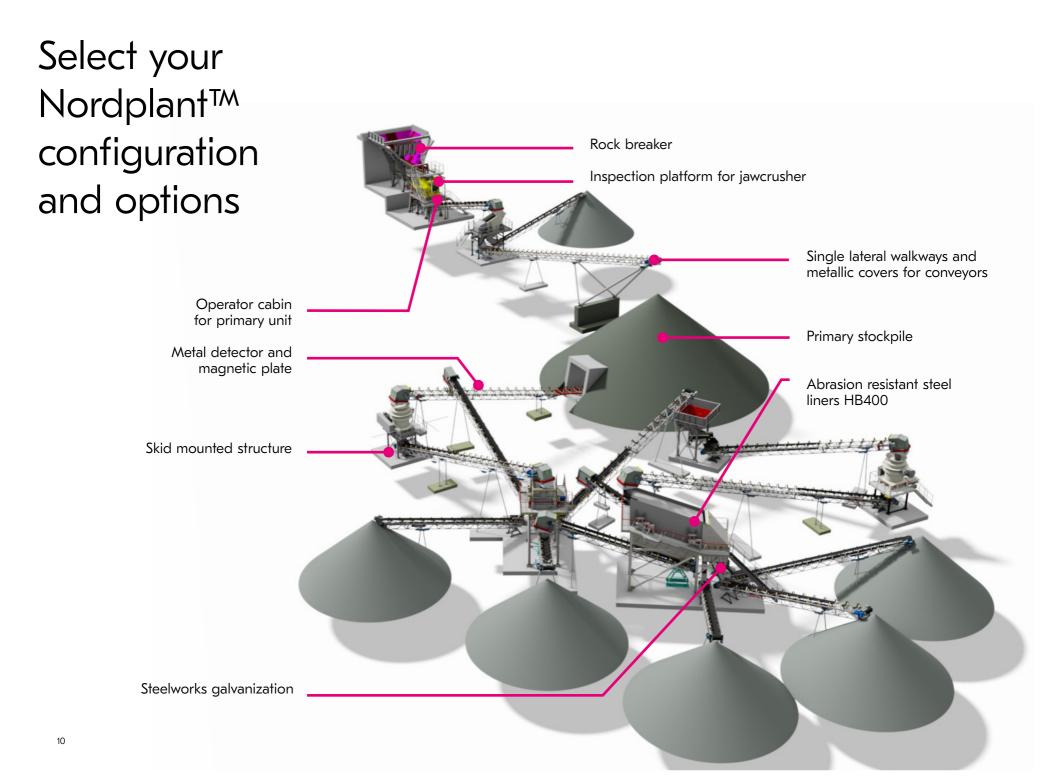
\frown	What type	of					F	rom low	to abra	sive rock	c — 2 or	3 crushi	ng stage	es										
(STEP 1)	rock are yo			400		50	60	70	700		700		10	56	560		700		700		10			
\smile	processing	Max feed size (in	ı)	16"		22"		28"		28"		24"		22"		28"		28"		2	4"			
STEP 2	How man different end produ do you need to produce	cts No. end products size fi	ractions	4		4		4		4		4		4		4		4			4			
\frown	What is yo	Feed capacity (mtph)		80	100	150	170	220	240	220	240	220	240	200	240	280	320	280	320	280	320			
(STEP 3)	planned	Feed capacity (stp	oh)	88	110	165	187	243	265	243	265	243	265	220	265	309	353	309	353	309	353			
	production capacity		n (0-25 mm)	65	70	130	140	190	200	190	200	190	200	160	180	240	260	240	260	240	260			
	сарасну	End product capacity st	ph (0-1")	72	77	143	154	209	220	209	220	209	220	176	198	265	287	265	287	265	287			
STEP 4	How consisten does you end produ need to b	Pur End product shape						•				•												
		Nordplant™ model		1		8		10		10.1		10.2		14		2		2.1		2.2				
		Application			TKF 8-32-2V,		TKF 8-32-2V, TKF11-42-2V,		ushing stages 2 crushing stages		2 crushing stages		2 crushing stages		2 crushing stages		3 crushing stages with mixed products		3 crushing stages with mixed products		3 crushing stages with mixed products		3 crushing stages with mixed products	
Yo Nord solu	plant	Primary crushing mo							-		VF561-2V, TK13-20-3V, Nordberg C120 Nordberg HP300		VF544-2V, Nordberg C116 Nordberg HP300		TKF11-42-2V, Nordberg C106 Nordberg HP200, Nordberg HP100		TK11-42-2V, Nordberg C120		VF56 TK13-2 Nordbe	1-2V, 20-3V, rg C120	VF54 Nordbe	14-2V, erg C116		
		Secondary & tertiary cr modules			Nordberg HP100 Nordberg HP200		rg HP200	Nordber Nordber									g HP300, g HP200	Nordber Nordber	g HP300, g HP200	Nordber Nordber	g HP300, g HP200			
		Screening module			40-4M	CVB18	845-4M	CVB20	60-4M	CVB20	60-4M	CVB20	60-4M	CVB20	60-4M	CVB20	060-4M	CVB20	60-4M	-4M CVB206				

\frown	What type o	of	Low to :	slightly a	abrasive	rock – 2	crushin	g stages	;			
(STEP 1)	rock are you	J	Max feed size (mm)	5	60	70	00	70	00	61	10	
\smile	processing	£ [Max feed size (in)	2	2"	2	8"	2	8"	24"		
STEP 2	How many different end product do you need to produce?		No. end products size fractions		4	2	4	2	4	4		
\frown	What is you		Feed capacity (mtph)	180	230	250	320	250	320	250	320	
(STEP 3)	planned	"	Feed capacity (stph)	198	254	276	353	276	353	276	353	
	production capacity ?		End product capacity mtph (0-25 mm)	160	195	210	250	210	250	210	250	
	capacity :		End product capacity stph (0-1")	176	215	231	276	231	276	231	276	
STEP 4	EP 4 How consistent does your end product need to be?		End product shape		••		•		•			
	Г		Nordplant™ model		3	4	4	4	.1	4.2		
			Application	2 crushi	ng stages	2 crushir	ng stages	2 crushir	ng stages	2 crushing stages		
Yo Nord solu	ur plant tion	Configuration	primary crushing module		-42-2V, erg C106	TK11-4 Nordbe	42-2V, rg C120		51-2V, 20-3V, erg C120	VF54 Nordbe		
		<u>9</u>	Secondary & tertiary crushing modules	Nordbe	erg NP13	Nordbe	erg NP13	Nordbe	erg NP13	Nordberg NP13		
			Screening modules	CVB20	060-4M	CVB20	60-4M	CVB20	60-4M	CVB2060-4M		



Nordplant 5 Complete Plant for High quality shape

\frown	What type	e of				_ow to v	ery abra	sive rocl	k for end	d produc	ts with p	orecise s	hape —	3 crushii	ng stage	S									
(STEP 1)			Max feed size (mm)	560 22"		61	0	70	00	6	10	6	10	700		700		700		61	0	700			
\smile			Max feed size (in)			24"		28"		24"		24"		28"		28"		28"		24"		28	3"		
STEP 2	P 2 How many different end product do you need to produce?				5		5	5		5		5		5		5		4	5	5	5		5		
\frown	What is yo		Feed capacity (mtph)	170	200	170	200	260	310	260	310	260	310	320	390	240	320	240	320	240	320	310	380		
(STEP 3)	planned	d	Feed capacity (stph)	187	220	187	220	287	342	287	342	287	342	353	430	265	353	265	353	265	353	342	419		
	production capacity		End product capacity mtph (0-25 mm)	150	170	150	170	220	250	220	250	220	250	280	320	210	250	210	250	210	250	270	310		
	capacity		End product capacity stph (0-1")	165	187	165	187	243	276	243	276	243	276	309	353	231	276	231	276	231	276	298	342		
STEP 4	EP 4 How consistent does your end produc need to be																••								
		Nordplant™ model		11		12.2		5		5.1		5.2		13.1		6		6.1		6.2		7.1			
			Application		ing stages selective rcuit	3 crushin with se circ	elective	3 crushir with se cire	ng stages elective cuit	with se	ng stages elective cuit	with se	ng stages elective cuit	3 crushir with se cire	ng stages elective cuit	3 crushir with se circuit an sha	elective d tertiary	3 crushin with se circuit an sha	elective d tertiary	3 crushin with se circuit and sha	lective d tertiary	3 crushin with se circuit and shaj	d tertiary		
Norc	our Iplant Ition	nfiguratior	Primary crushing module		Primary crushing module TKF11-42-2V, Nordberg C106							VF561-2V, TK13-20-3V, Nordberg C116		VF544-2V, Nordberg C116		VF561-2V, TK13-20-3V, Nordberg C120		TK11-42-2V, Nordberg C120		VF561-2V, TK13-20-3V, Nordberg C12		VF544-2V, Nordberg C116		VF56 TK13-2 Nordber	1-2V, 20-3V, rg C120
		Ů	Secondary & tertiary crushing modules	2 x N HI	ordberg 200	2 x No HP2	rdberg 200	2 x No HP:	ordberg 300	2 x No HP	rdberg 300	2 x No HP	ordberg 300	2 x No H	rdberg P4	Nordber Barma	g HP300, ic 7150	Nordberg Barma	g HP300, ic 7150	Nordberg Barma	HP300 , c 7150	Nordbe Barma	rg HP4, c 9100		
			Screening modules	2 x CV	B1845-4M	2 x CVB	1845-4M	CVB18 CVB20	45-4M, 060-4M	CVB18 CVB20	45-4M, 060-4M	CVB18 CVB20	45-4M, 060-4M	2 x CVB	2060-4M	CVB18 CVB20	45-4M, 60-4M	CVB18 CVB20	45-4M, 60-4M	CVB184 CVB20	45-4M, 60-4M	2 x CVB2	2060-4M		



Nordplant[™] Compact crushing and screening solution

Expand and upgrade your plant

Upgrade or expand your existing installation using Metso Compact crushing and screening solutions.

Nordplant[™] Compact are standardized, optimized and designed solutions including one crusher, one screens and conveyors to produce from 2-4 aggregates fraction.

Every solution is pre-designed, which allows guick delivery and easy assembly to get your plant and your process operational in the minimum time.

Metso designed the Nordplant Compact range to provide flexible and ready to run crushing and screening solutions that can be adapted according to your production reauirements.

Choose from our catalogue of standard configurations to build/upgrade your installation & limit engineering costs.

Metso will deliver your crushing and screening Compact plant with everything required to get your process up and running. This includes delivery, steelwork, assembly, and installation, as well as the associated services to optimize your process application.

Metso offers seven predesigned and ready-torun Nordplant Compact solutions suitable to:

- Increase aggregates production capacity and quality in existing plant, by adding a new line
- Re-crush and valorize coarse unsold fractions
- Produce additional fractions, when needed, based on seasons or end customers' needs



Select your complete NordplantTM Compact solution

Metso offers seven pre-designed and ready-to-run Nordplant[™] Compact solutions Choose from our catalogue of standard configurations to build or upgrade your installation.

	Low to abrasive rock											
Nordplant™ COMPACT model	20C	21C	21.1C	22C	22.1C	23C	23.1C					
Application	1 crushing stages, secondary or tertiary crushing	1 crushing stage, secondary or tertiary crushing	1 crushing stages, secondary or tertiary crushing									
Feed hopper	20 mc Loading width 3.5 m Feeder 650 x 1,000	20 mc Loading width 3.5 m Feeder 800 x 1,250	35 mc Loading width 4.5 m Feeder 1,000 x 1,500	20 mc Loading width 3.5 m Feeder 1,000 x 1,500	35 mc Loading width 4.5 m Feeder 1,000 x 1,500	20 mc Loading width 3.5 m Feeder 800 x 1,250	35 mc Loading width 4.5 m Feeder 1,000 x 1,500					
Crushing modules	Nordberg® HP100	Nordberg® HP200	Nordberg® HP200	Nordberg® HP300	Nordberg® HP300	Barmac® 7150	Barmac® 7150					
Screening modules	CVB1540-4M CVB1845-4M		CVB1845-4M	CVB2060-4M	CVB2060-4M	CVB2060-4M	CVB2060-4M					
No. end products size fractions	24	2—4	2—4	2—4	2—4	2—4	24					

Metso will deliver your crushing and screening Compact plant with everything required to get your process up and running.

This includes delivery, steelwork, assembly, and installation, as well as the associated services to optimize your process application.



Build your Nordplant™ anywhere

Nordplant[™] solutions can be shipped anywhere in the world in containers or on metallic skids for quick delivery and easy site placement.

Nordplant[™] structures and conveyors are optimized, and packed and shipped in standard containers. Some structures are welded as one piece for fast erection and placement on site.

Metso conducts quality control checks on structures before units leave the workshop.

Every bolt, nut and detail are reviewed for fast site erection and operation. In addition, Metso provides the expertise, design, and equipment to get your operation performing as quickly as possible.



Nordplant[™] structures and conveyors are optimized, packed and shipped in standard containers.

Customer cases



We chose this module because we wanted to improve the quality of the gravel. We have been using it for more than five months and we are very satisfied with the performance which is excellent. Thank you for the good delivery service you had set up so that we could receive the crusher as soon as possible. Your professionalism has appealed to us a lot, so we wish you a very good continuation.

Mr. Salif, Sow Plant manager, about the new crushing line in Mansadala site



We chose this installation to increase our production but also to have a better quality of gravel. we're satisfied as the plant has performed well since installation. Thank you for respecting the delivery deadlines and also for accompanying us throughout this project. We hope that this partnership will always be beneficial for our two companies.

Mr. Abdel Halim Gara, Kidira Plant manager, about the new full Nordplant[™] 5.1



Customer cases

- Nordplant[™] to create a new infrastructure in Senegal
- Groupe Bathily invested in new quarrying opportunities through customer financing



Metso is a frontrunner in providing sustainable technologies, end-to-end solutions and services for the aggregates, minerals processing and metals refining industries globally. By helping our customers increase their productivity, improve their energy and water efficiency and environmental performance with our process and product expertise, we are the **partner for positive change**.